

GAS/ELECTRIC REFRIGERATORS

INSTALLATION AND OPERATING INSTRUCTIONS

FOR YOUR SAFETY

If you smell gas:

- 1. Open windows.
- 2. Don't touch electrical switches.
- 3. Extinguish any open flame.
- 4. Immediately call your gas supplier.

FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.



INSTALLATION AND OPERATING INSTRUCTIONS

REFRIGERATOR FOR LP-GAS AND ELECTRIC OPERATION.

RM 2301 RM 2401 RM 2501 RM 2601 RM 2801

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quality leisure line products

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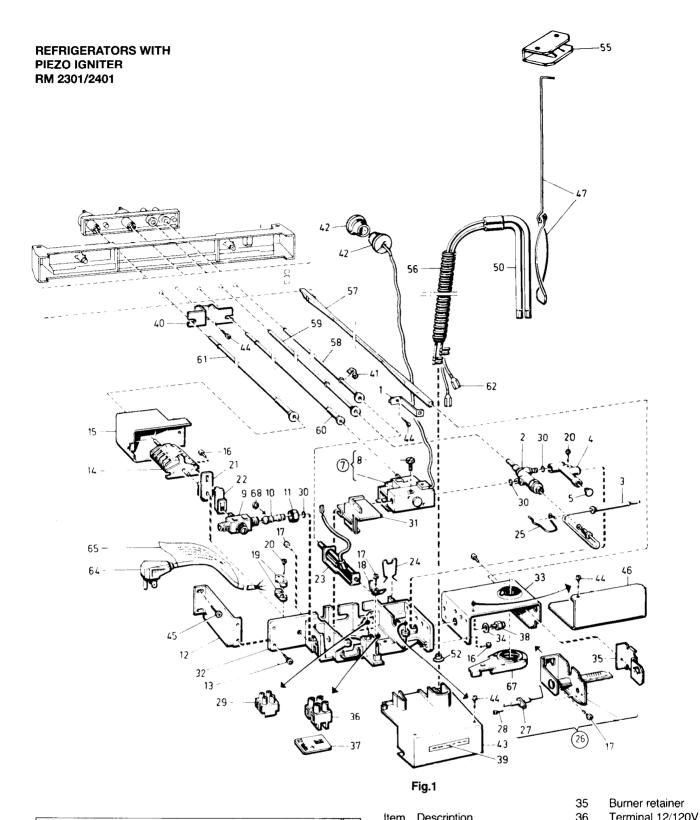
USA

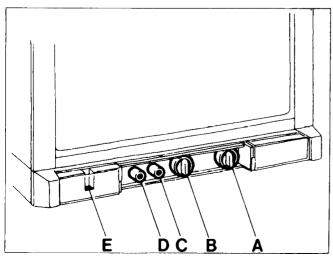
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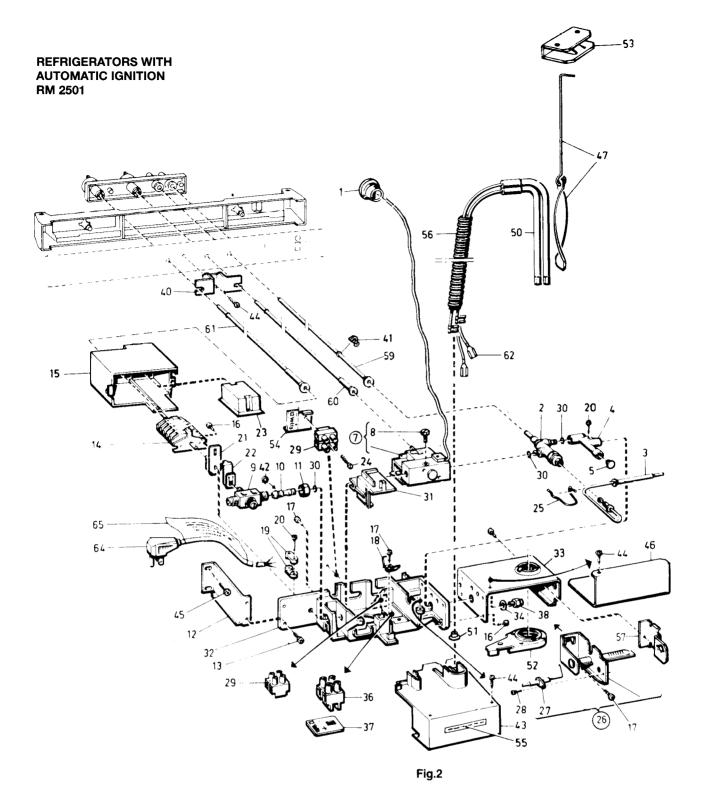
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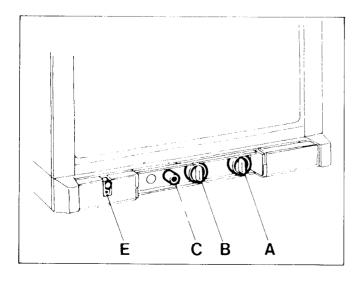
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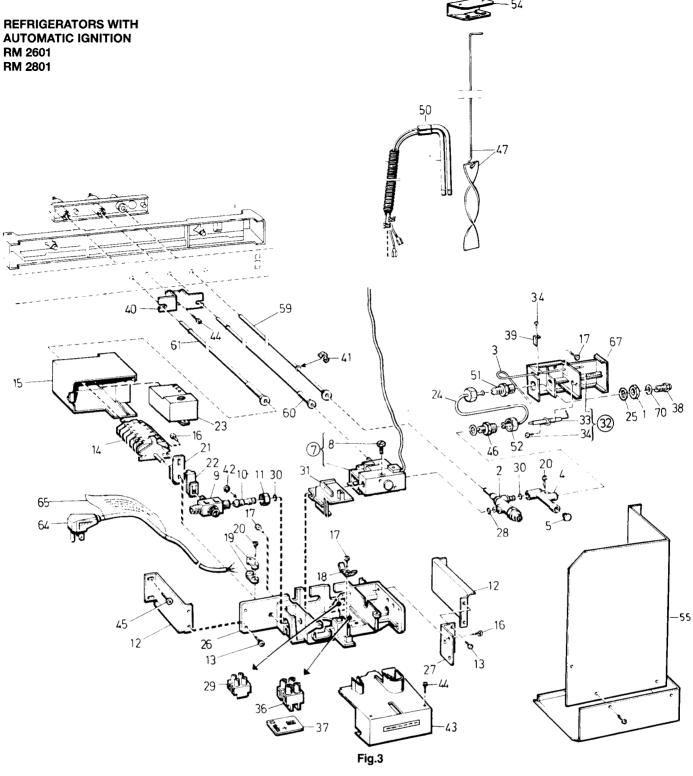


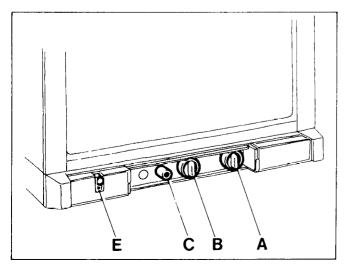
nem	Description	30	reminal 12/120V
No.	·	38	Burner jet
1	Retainer	42	Plug
2	Thermo electric safety valve	43	Cover
3	Thermo couple element	46	Cover
4	Coupling	47	Flue baffle
7	Thermostat	50	Heater
9	Cut-off valve	52	Bushing
10	Nipple	53	Retaining ring
11	Nut	55	Flue top
14	Switch	57	Light conductor
23	Lighter	58	Push rod
26	Burner	59	Push rod
27	Electrod	60	Shaft, thermostat
29	Terminal	61	Shaft, switch
30	Sealing ring	62	Lead for 12v
31	Snap catch	64	Flexible cord
33	Burner housing	67	Clamping plate





Item	Description		
No.			
1	Plug	36	Terminal block
2	Thermo electric safety valve	38	Burner jet
3	Thermo couple element	43	Cover
4	Coupling	46	Cover
7	Thermostat	47	Flue baffle
9	Cut-off valve	50	Heater
10	Nipple	51	Bushing
11	Nut	52	Clamping plate
14	Switch	53	Flue top
23	Reigniter	55	Label for 12V
26	Burner	57	Burner retainer
27	Electrod	59	Push rod
29	Terminal block	60	Shaft, thermostat
30	Sealing ring	61	Shaft, switch
31	Snap catch	62	Lead for 12/120V
33	Burner housing	64	Flexible cord





Item	Description
No.	
2	Thermo electric safety valve
3	Thermo couple element
4	Coupling
7	Thermostat
9	Cut-off valve
10	Nipple
11	Nut
14	Switch
23	Reigniter
24	Gas tube
29	Terminal block
31	Snap catch
32	Burner
33	Electrod

Terminal block

Burner jet

36 38

Cover 43 46 Nipple Flue baffle 47 50 Heater Nipple 51 Flue cap Protection plate 54 55 Push rod 59 Shaft, thermostat 60 61 Shaft, switch 64 Flexible cord 67 **Burner housing**

INSTALLATION

GENERAL INSTRUCTIONS

This appliance is designed for storage of foods and storage of frozen foods and making ice.

The refrigerators outlined hereon have been design certified under ANS Z21.19a-1984 Refrigerators by the American Gas Association for installation in a mobile home or recreational vehicle and are approved by the Canadian Gas Association.

The certifications are, however, contingent on the installation being made in accordance with the following instructions as applicable.

The installation must in the USA conform with:

- 1. National Fuel Gas Code ANSI Z223.1-1984
- Manufactured Home Construction and Safety Standard, Title 24 CFR. Part 32-80.
- 3. Recreational Vehicles ANSI/NFPA No. 501 C-1977

The unit must be electrically grounded in accordance with the National Electric Code ANSI/NFPA No. 70-1984 when installed if an external alternating current electrical source is utilized.

4. Any applicable local code



The installation must in Canada conform with

- 1. Current CGA B 149 Gas Installation Codes
- Current CSA Standard Z 240.4 GAS EQUIPPED RECREATIONAL VEHICLES AND MOBIL HOUSING
- 3. Any applicable local code

The unit must be electrically grounded in accordence with the current CANADIAN ELECTRICAL CODE C 22 Parts 1 and 2.

Ventilation

The installation shall be made in such a manner as to separate the combustion system from the living space of the mobile home or recreational vehicle. Openings for air supply or for venting of combustion products shall have a minimum dimension of not less than ½ inch.

Proper installation requires one lower fresh air intake and one upper exhaust vent. The ventilation kits shown in this instruction booklet have been certified for use with the refrigerator models listed in the tables. **Certified vent system kits, see separate list.** The ventilation kits must be installed and used without modification. An opening towards the outside at floor level in the refrigerator compartment must be provided for ventilation of heavier-than-air fuel gases. The lower vent of the recommended kits is provided with proper size openings. The flow of combustion and ventilating air must not be obstructed.

For ready serviceability of the burner and control manifold parts of the refrigerator the lower side vent is fitted with a liftout panel which provides an adequate access opening.

GAS CONNECTION

Hook-up to the gas supply line is accomplished at the manual gas valve, which is furnished with a 3/ $\!\!$ " SAE (UNF 5/ $\!\!$ -18) male flare connection. All completed connections should be checked for leaks with soapy water.

The gas supply system must incorporate a pressure regulator to maintain a supply pressure of not more than 11 inches water gage.

When testing the gas supply system at test pressures in excess of ½ psig the refrigerator and its individual shutoff valve must be disconnected from the gas supply piping system.

When testing the gas supply system at pressures less or equal ½ psig the appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve.

In case detailed instructions on the installation and connection to the gas supply are required, contact your dealer or distributor.

ELECTRICAL CONNECTION

120 Volts A C

The refrigerator is equipped with a three prong (grounded) plug for protection against shock hazards and should be plugged directly into a properly grounded three prong receptacle. Do not cut or remove the grounding prong from this plug. The cord should be routed to avoid coming in contact with the burner cover flue cover or other hot components.

Refrigerator models requiring 12 V DC supply

On units provided with interior light or automatic reigniter or both there is one additional terminal block marked "12 V". On "Three Power" units with interior light or automatic reigniter or both there are two additional blocks.

The refrigerator must be connected to the battery circuit with two wires of adequate capacity to avoid voltage drop. The wire gage should be chosen with consideration to the wire length in accordance with table below. The 12 V circuit must be fused. Maximum circuit fuse size: 15 Amps. for the models RM 2301 and RM 2401, 20 Amps. for RM 2501, 25 Amps. for RM 2601 and RM 2801.

Do not use the body or chassis of the vehicle as a substitute for either of the two conductors. No other electrical eqiupment or lighting should be connected to the refrigerator circuit. The refrigerator will draw from 10 to 18 Amps at 12 Volt depending on model. The interior light and the reigniter must be connected to a separate battery circuit and will draw about 1 Amp.

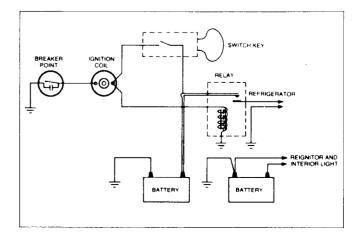
Maximum total conductor wire length in feet and meter.

AW	G	RM 2301 125W	RM 2401 135W	RM 2501 175W	RM 2601 250W	RM 2801 275W	Interior light only 10W
14	ft.	10	9	7	6.5	6.5	17
	m	3	2,7	2.1	2	2	5.2
12	ft.	17	15	12	10.5	10.5	35
	m	5,2	4,6	3.6	3.2	3.2	10.7
10	ft.	27	25	19	17	17	55
	m	8,2	7,6	5.8	5.1	5.1	16.8
8	ft.	43	40	31	27	27	85
	m	13	12,2	9.5	8.1	8.1	25.9

CAUTION

Do not operate the refrigerator on 12 Volt when the vehicle is parked. You will run out of battery in a rather short time.

If possible the installation of a 12 Volt operated refrigerator should be completed with a relay mounted either in the car or in the recreational vehicle (see Fig below). This relay will automatically cut out the refrigerator when the car motor is stopped.



SPECIAL HINTS

Note. Do not install the appliance directly on carpeting. Carpeting must be protected by a metal or wood panel beneath the appliance which extends at least full width and depth of the appliance.

The refrigerator must be installed in a substantial enclosure and must be level. A spirit level is supplied with each refrigerator and by placing it in the freezer compartment one can level the refrigerator both ways front to back and side to side. When installing the refrigerator in the enclosure care should be taken to ensure a complete sealing between the front frame of the refrigerator and the top, sides and bottom of the enclosure. For this purpose a length of sealing strip is applied to rear surfaces of the front frame. A sealing strip should also be applied to the foremost floor of the enclosure as shown in fig 8. The sealing should provide a complete isolation of the appliance combustion system from the vehicle interior.

Be careful not to damage the sealing strip applied to the floor of the enclosure when the refrigerator is put in place.

In the front frame and in the base at the rear of the refrigerator there are holes for screws for fixing the refrigerator in the enclosure. See fig. 9.

Any space between counter or storage area and the top of the refrigerator greater than 1½" should be blocked. The heat produced at the rear of the refrigerator will otherwise become trapped in this space making the top of the refrigerator hot and reducing the efficiency of the refrigerator.



TO REMOVE AND REPLACE THE REFRIGERATOR

Before working on the refrigerator make sure that 120 V A. C. and optional 12 V D.C. Leads are disconnected. Shut the gas valve. Unscrew the hexagon nut 11 and move the valve on the gas line out of the bracket. Check that the valve slips out of the clip connection with the switch shaft.

Loosen the screws fixing the refrigerator to the enclosure and remove the refrigerator.

When replacing the refrigerator make sure that the sealing strips are properly positioned. After reassembly the gas connection should be checked for leaks.

TEST OF THE GAS SAFETY SHUTOFF

The gas safety shutoff device must be tested after the refrigerator is placed in operation.

Refrigerator with piezo ignitor.

- Start the refrigerator according to the instruction for gas operation with piezo igniter.
- Check that the gas flame is lit. This can be observed through the reflector E.
- 3. Close the gas valve by turning the knob A back to position "OFF".
- 4. Wait 1 minute.
- 5. Remove cover plate, see (46) in fig. 1. Open the gas valve by turning the knob A to position "GAS" whithout pushing the button C and D. Test that no gas comes through the jet, item 38. Use soapy water. Be careful not to damage the jet.
- After test rinse the jet with water. Once more be careful not to damage the jet. Assamble the cover plate. Start the refrigerator by following the instruction for gas operation with piezo igniter. Normal gas operation should now return. Operate for at least 5 minutes.

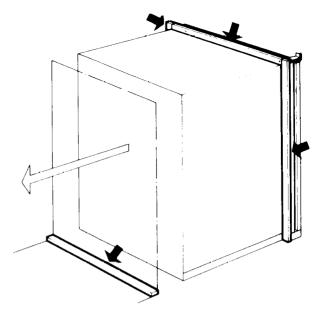


Fig.8

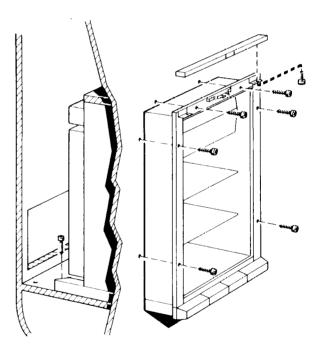


Fig.9

Refrigerator with automatic reigniter.

- Start the refrigerator according to the instruction for gas operation with automatic reigniter.
- 2. Check that the gas flame is lit. The lamp E is out.
- Close the gas valve by turning the knob A back to position "OFF".
- 4. Wait 1 minute, disconnect 12 V D.C.
- 5. Remove cover plate, see (46) fig. 2 for RM 2501 and (55) fig. 3 for RM 2601/2801. Open the gas valve by turning knob A to position "GAS" without pushing the button C. The igniter shall not spark. Test that no gas comes through the jet, item 38. Use soapy water. Be careful not to damage the jet.
- 6. After test rinse the jet with water. Once more be careful not to damage the jet. Assamble the cover plate. Connect the 12 V D. C. again. Start the refrigerator by following the instruction for gas operation with automatic reigniter. Normal gas operation should now return. Operate for at least 5 minutes.

CERTIFIED INSTALLATION

Certified installations require one roof vent and one lower side vent or as optional one upper vent and one lower side vent. The two alternatives are provided for by using the different kits

listed in the Appendix.

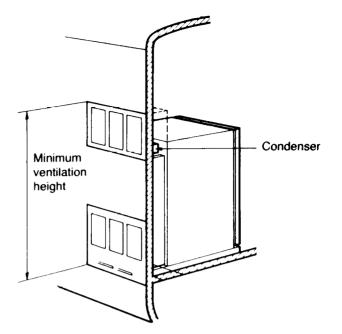
For further information contact your dealer or distributor.

METHODS OF INSTALLATION

The methods of installation are shown in figures 10 a and 10 b. It is essential that all maximum or minimum dimensions are strictly maintained as the performance of the refrigerator is dependent on an adequate flow of air over the rear of the refrigerator.

VENTILATION HEIGHTS

Refrigerator model	Minimum ventilation heights in inches and mm				
model	Installation with upper and lower side vent	Installation with roof vent and lower side vent			
RM 2301 ft.	37 940	31 787			
RM 2401 ft.		34 864			
RM 2501 ft.	_	42 1067			
RM 2601 ft.	_	56 1422			
RM 2801 ft.	_	62 1575			



Ventilation height

Duct cross section area 5"×18"

Condenser

Fig. 10 b

CLEARANCES

Minimum clearances in inches to combustible materials are

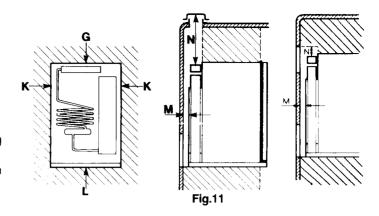
G: Top 0 K: Side 0 L: Bottom 0 M: Rear 1

N: See example below

Clearance M between the rearmost part of the refrigerator and the wall behind the refrigerator

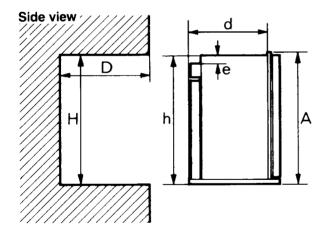
Clearance N on top of the condenser is related to the minimum ventilation height

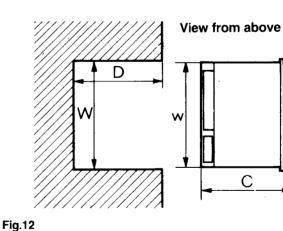
See Fig 11 and examples below



Refrigerator model	Overall dimension	ons		Installation dimension			Recess dimension	ons		Distance between top of condenser and top of
	Height A	Width B	Depth C	Height h	Width w	Depth d	Height H	Width W	Depth D	refrigerator e
RM 2301 inc	1	21 11/16 551	22 1/16 560	29 9/16 751	20 1/4 514	20 3/8 517	29 3/4 756	20 1/2 521	21 3/8 542	1 1/4 32
RM 2401 inc	1	23 585	24 11/16 627	32 1/8 816	21 9/16 547	22 15/16 582	32 5/16 821	21 13/16 554	23 15/16 608	1 1/4 32
RM 2501 inc	1	23 585	24 11/16 627	40 1015	21 9/16 547	22 15/16 582	40 3/16 1021	21 13/16 554	23 15/16 608	1 1/4 32
RM 2601 inc	1	23 585	24 11/16 627	51 3/16 1300	21 9/16 547	22 15/16 582	51 3/8 1305	21 13/16 554	23 15/16 608	1 1/8 29
RM 2801 inc	1	24 15/16 633	24 11/16 627	57 1/8 1450	23 7/16 595	22 15/16 582	57 1/2 1455	23 13/16 605	23 15/16 608	1 1/8 29

This method of installation and these clearences will give you adeqvate space for servicing and proper installation.





В

EXAMPLES

The clearance N for the RM 2301 model is derived at in the following way.

Installation with upper and lower side vents

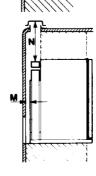
 $N\!=\!$ Minimum ventilation height 37 minus installation height 29 9/16 plus distance between condenser top and refrigerator top 1 1/4

in: N=37-29 9/16+1 1/4=8 11/16 inches mm: N=940-751+32=221 mm

Installation with roof vent and lower side vent

N=Minimum ventilation height 31 minus installation height 29 9/16 plus distance between condenser top and refrigerator top 1 1/4 plus distance between roof surface and roof vent cap 5 1/4

in: N=31-29 9/16+1 1/4+5 1/4=7 15/16 inches mm: N=787-751+32+134=202 mm



INSTRUCTIONS FOR USE HOW TO START THE REFRIGERATOR Leveling

In the boiler ammonia vapor is distilled from an ammonia-water mixture and carried to the fined condenser, where it liquifies. The liquid flows to the evaporator, where it creates cold by evaporating into a circulating flow of hydrogen gas. If the evaporator coil is not level the liquid readily accumulates, forming pockets which can impair the gas circulation or even block it, in which case, of course, the cooling will stop. When the recreational vehicle is stationary it must be leveled to be comfortable to live in. If the refrigerator is properly installed, i e the freezer shelf parallel to the floor, the refrigerator will then also perform well. A dubble level should be placed on the freezer shelf. When the vehicle is on tow, the continuous rolling and pitching movement will not affect the refrigerator as long as the movement passes either side of level, but when the trailer is temporarily parked this sensitivity of the refrigerator should be remembered. So, once more, before you start the refrigerator make sure it is level.

Gas operation with piezo igniter

- To start the refrigerator turn the knob A to position "GAS".
- Turn the thermostat knob B a quarter of a turn from position "OFF"
- Push the button C to stop and push the button D
 of the piezo igniter. The pushing has to be repeated until the gas is lit at the burner. This can be
 observed through the reflector E.
- 4. After the gas is lit keep the button C pushed for 10 seconds. Release the button and check through the reflector that the burner flame stays burning. If not repeat the lighting procedure. To shut off the refrigerator turn the knob A to off position.

NOTE: As soon as the necessary cold temperature in inside the cabinet has been reached, adjust the thermostat knob to required setting.

Gas Operation with automatic reigniter

- 1. To start the refrigerator turn the knob A to position gas Lamp E comes on.
- 2. Turn the gas thermostat knob B a quarter of a turn from position "OFF".
- 3. Press the button C to stop and keep it depressed. When lamp E goes out wait 15 sec. and release button C. If the lamp comes on again, repeat the procedure. If flame blow out reignition will take place automatically. To shut off the refrigerator turn the knob A to off position.

NOTE: After a replacement of the gas container or a long shut off period the gas line is likely to be filled with air. In such a case the lighting procedure has to be repeated until the air is pushed out of the line and the gas has reached the burner.

Flame Blow Out

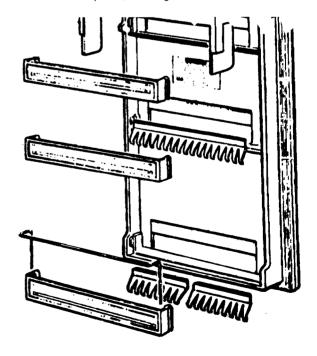
If trouble is encountered with the flame blowing out under specially windy conditions, try to avoid the wind blowing against the wall where vent outlets are located. If the trouble persists, set the thermostat to MAX. This later measure can of course only be temporary such as when the vehicle is on tow, for after a day or so at this setting the foodstuffs in the cabinet will freeze.

Eletric Operation

- Check that the attachment plug is correctly connected to the mains supply. When the refrigerator is equipped also for 12 Volts D C operation the low voltage connection is made at the marked terminals at the rear of the refrigerator.
- Turn the knob A to desired position for electric operation.
- Turn the thermostat knob B a quarter of a turn from position "OFF". To shut off the refrigerator turn the knob A to off position.

HOW TO USE THE REFRIGERATOR Food Storage Compartment

The food storage compartment is completely closed and unventilated, which is necessary to maintain the required low temperature for food storage. Consequently foods having a strong odor or liable to absorb odors should be covered. Vegetables, salads etc should be covered to retain their crispiness. The coldest positions in the refrigerator are underneath the cooling evaporator and at the bottom of the refrigerator, and the least cold positions are on the upper door shelves. This should be considered when different types of food are placed in the refrigerator. The bottle retainer in the lowest door compartment is divided in two removable parts, see fig.



Door interior

Defrosting

Shut off the refrigerator.

Empty the refrigerator leaving the drip tray under the finned evaporator and the cabinet and freezer doors open. If desired, defrosting may be speeded up by filling the ice tray with hot water and placing it in the freezer. When the frost on the finned evaporator action has melted water will be collected in the drip tray. The drip tray should be emptied at regular intervals. When all frost is melted, empty the drip tray and dry the interior of the refrigerator with a clean cloth. Replace the drip tray and ice tray, replace all food stuffs and set the thermostat to MAX for a few hours. Then reset the thermostat knob to its normal position.

Note: On the RM 2801 the drip tray is placed on the rear side of the refrigerator.

Frozen Food Storage Compartment

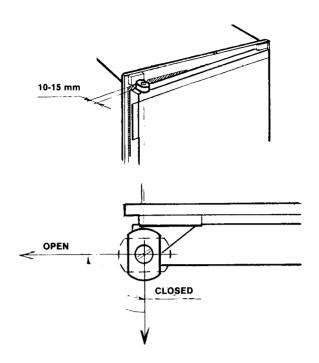
The ice trays should be placed in direct contact with the freezer shelf for fastest ice making. Quick frozen soft fruits and ice cream should be placed in the coldest part of the compartment which is at the bottom of the aluminum liner or, in models with a shelf, on this or just below it. Frozen vegetables, on the other hand, may be stored in any part of the compartment. The compartment is not designed for the deep or quick freezing of food stuffs. Meat or fish foods, whether raw or prepared, and provided they are precooled in the refrigerator, can however, also be stored in the frozen food storage compartment. They can then be stored about three times as long as in the fresh food storage compartment. To prevent drying out, keep food in covered dishes, in plastic, bags or wrapped in aluminum foil.

Ice Making

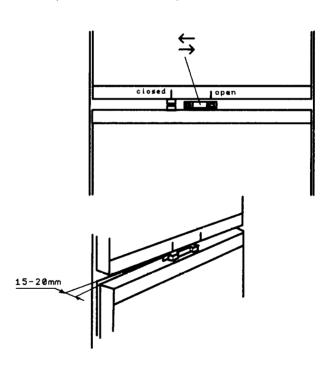
Ice cubes can be made in the ice trays which should be filled with water to within 1/4" (5 mm) from the top. To release the ice cubes seize the tray with both hands an twist the tray. Cubes not required should preferably be replaced in the tray. Refill the tray with water and replace the tray on the freezer shelf. Ice making is accelerated if the thermostat knob is turned to setting "MAX". It is a good idea to do this a few hours before an anticipated need for ice but be sure to turn the knob back to normal setting when the ice is formed or the foodstuffs in the cabinet may become frozen hard.

To Shut Off the Refrigerator

To shut off the refrigerator turn the knob A to off position. If the cabinet is not in operation over a period of weeks, it should be emptied and cleaned and the door left ajar. Use the travel latch to lock the door in that position (see fig). Some models are provided with interior light, which comes on when the door is openend. To avoid running out of battery the light should be shut off with the switch on the side of the lamp housing. The ice trays should also be dried and kept outside the cabinet.



Travel latch for 1-door refrigerator



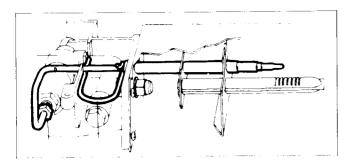
Travel latch for 2-door refrigerator

Cleaning

To clean the interior lining of the refrigerator use lukewarm weak soda solution. The evaporator, ice trays and shelves must, however, be cleanded with warm water only. Never use strong chemicals or abrasives to clean these parts or the protective surface will be damaged. It is important always to keep the refrigerator clean.

CAUTION

Do not store explosive substances in the refrigerator, such as cigarett lighter gas, petrol, ether or the like.



GAS EQUIPMENT Flue Top and Baffle

The flue baffle is suspended from the top and must be in position in the central tube of the cooling unit.

The Flame Failure Safety Device

The feeler of the thermo couple shall reach in over two slots of the burner. To replace the thermo couple proceed as follows:

- 1. Remove the cover.
- 2. Unscrew plug and pull thermo-couple straight out.
- 3. Remove spring.
- Pull out thermo-couple sideways from burner housing.
- Bend the new thremo-couple to the same shape as the old one.
- Reassemble in reverse order. Check that feeler has been correctly refitted in relation to burner.
- 7. Mount plug, taking care not to damage the threaded hole in the aluminum cap of the housing. The plug must be properly tightened to the valve housing to ensure good contact between the thermo couple and the magnetic coil within the housing.

The Thermostat

The refrigerator is equipped with a thermostat which is regulated by turning the knob to different settings in order to obtain the desired controlled cabinet temperature.

At OFF

Under normal operating conditions the thermostat valve remains closed and the burner is running continuously at the by pass rate, just enough to keep the burner lit.

At MAX

The thermostat valve remains open and the burner is running continously at full gas rate. Lowest cabinet and freezer temperatures are obtained at this setting.

Between these two extremes of the dial various controlled temperatures can be obtained, by turning the thermostat knob to a suitable position. The closer to MAX the lower the temperature. As soon as the required cold temperature inside the cabinet is reached. The thermostat cuts the burner main flame leaving the by-pass flame to keep safety valve open.

The Igniter

The refrigerator is fitted either with a piezo igniter (see fig.1) or an automatic reigniter (fig. 2 and 3) which does not normally need any maintenace. If the igniter does not work properly contact an authorized service point.

ELECTRIC EQIUPMENT Cartridge heater

The refrigerator is equipped also for electric operation. Many models are equipped for both 120 Volts A C and 12 Volts D C operation. The heat necessary for the operation of an absorption type cooling unit is supplied by an electric cartridge heater mounted on a pocket of the boiler system. To replace the heater first of course check that the wall plug is disconnected. If the refrigerator is equipped also for 12 Volts D C operation make sure that the 12 V leads are disconnected. Then proceed as follows:

- Remove the cover of the main control structure by loosening the two screws
- 2. Disconnect the heater leads
- 3. Pull off the metal hose
- With a pair of pliers unfold the lug holdning the lid of the boiler casing and open the lid
- Remove some insulation wool so that the heater is accessible
- 6. Turn and ligt the heater out of its pocket
- Fit the new heater into the pocket and pull on the hose around the leads
- 8. Connect the leads and put on the plastic cover
- Reset the insulation and close the lid of the boiler casing

The Switch

The electronic control also comprises an on-off switch operated by the selector knob at the front panel. The switch has two "on" positions, one for 120 Volts A C (ELEC.) and one for 12 Volts D C operation.

The Thermostat

The electric thermostat is combined with the gas thermostat and is thus operated by the knob B at the front panel. The temperature in the refrigerator can be regulated by turning the thermostat knob. Although the exact setting is not critical choose a setting at which the frost which gradually forms on the cooling evaporator is just maintained in dry condition. It will be necessary to turn the thermostat knob closer to MAX when the ambient temperature becomes higher or the load unusually heavy. If less cooling is required a lower setting should be chosen.

PERIODIC MAINTENANCE

NOTE. Before working on the refrigerator make sure that 120 V A.C and optional 12 V D.C leads are disconnected.

Shut off gas valve.

The Burner and the Burner Jet

The colour of the flame shall be clear blue over the slots of the burner. Once or twice a year depending on use, it is necessary to clean and adjust the burner assembly. Proceed as follows:

- Loosen screw and remove cover plate for burner housing.
- 2. Disconnect lighter cable from the electrode.
- 3. Loosen burner fixing screw and withdraw burner.
- Clean burner tube with a brush. Blow with compressed air.
- 5. Screw off jet and clean with alcohol. Blow with comperessed air. Never use a needle or similar.
- 6. Reassemble.
- 7. Be careful that the end of the burner fits into the slot on the bracket. The slots of the burner must be centrally located under the boiler tube.

The Electrode

For a proper ignition function it is necessary to keep the electrode insulation dry and free from dirt. The gap between burner tube and electrode shall be max. 3/16" (5mm) and min. 1/8" (3mm).

WARNING

If the refrigerator is used intermittently it should be checked at least once a year. It is important to keep the appliance area clear and free from combustible materials, gasoline and other flammable vapors and liquides. Check the venting system. The flow of combustion and ventilating air must not be obstructed. Check the flue baffle that it is clean and reasonalby free from soot. Heavy soot formation indicates improper functioning of the burner. Clean baffle and flue. Further, clean cooling unit and floor under refrigerator. The entire gas installation should be checked for leaks at intervals. Test all pipe connections soapy water, not with an open flame.

NOTE. Any service of the gas controls, with exeption for the above, mentioned replacement, maintenance and cleaning operations must be performed by an authorized service center only.

NOTE: Avoid water spraying through the refrigerators vents while washing your RV.

FAULT TRACING

The refrigerator does not freeze satisfactorily Causes and remedies

- a) Jet orifice clogged. Unscrew jet and blow clear or wash in alcohol. Do not use wire or pin to clean orifice.
- b) Check the leveling of the refrigerator.
- c) Flame has gone out. Remedy: 1) Gas in bottle is used up-refill. 2) Feeler point of the flame failure safety device is not heated enough by flame.
- 3) Clogged by-pass crew clean or exchange it.
- d) Air circulation around cooling unit is restricted. Be sure that refrigerator is properly ventilated.
- e) The evaporator is heavily coated with frost. Defrost.
- f) Flue baffle not inserted into the central tube of the cooling unit
- g) The thermostat is incorrectly used. See paragraph on thermostat. In hot weather the setting should be closer to MAX than usual.
- h) Gauze in burner head clogged. Clean.
- h) Burner damaged. Replace.
- i) Burner may be dislocated. Relocate.
- j) Wrong gas pressure at the burner. Have pressure checked at burner at gas bottle. Pressure at burnermust not fall below 11"W.G. when thermostat is set on MAX.

ODOR FROM FUMES Causes and remedies

- a) The flame touches side of the boiler due to dislocation of the burr. Relocate. Burner dislocation may also cause smoke and discoloring of walls and ceiling.
- b) Burner damaged. Replace.
- c) The flame touches flue baffle. Remedy:1) Burner damaged. Replace. 2) Flue baffle too low. Correct the position of the baffle.
- d) The flue tube is dirty. Clean flue as follows: Cover burner and jet Remove flue top and baffle. Clean flue with special flue brush. Clean baffle before putting back in place. All the above instructions are to be followed closely. The refrigerator is quality-guaranteed. How ever, we are not responsible for any failures caused by improper adjustments and unfavorable installation conditions. Contact service point or distributor service dep. for assistance. Replacement Parts Suppliers: See cover.

INSTRUCTIONS FOR MOUNTING THE DOOR PANEL

The refrigerator is normally delivered without door panel(s). Before starting the mounting work check that the panel dimensions are in compliance with those given in the table and read the instructions through. When mounting the panel, proceed as follows.

- A. Remove the door decoration list (2) with its two screws (1). The upper corners of the upper panel (2-door models) and the lower corners of the lower panel has to be cut according to the sketch.
- **B.** Insert one of the vertical edges of the panel into the groove of the door frame (3).
- C. Bend the panel gently so that the free side of the panel can be sled into the corresponding groove of the door frame (4).
- **D.** Push the panel downwards so that the lower horizontal edge of the panel is fitted into the bottom groove (5).
- **E.** Between the upper edge of the panel and the door frame there is now a gap which should be covered by the decoration strip.
- F. Put the strip across the door so that the gap is covered and pushed upwards (6). The tabs on the inside of the strip should fit in behind the flange of the door frame. Secure the decoration strip by means of the two screws (1).

Panel dimensions Thickness max. 4 mm 5/32 inches

REFR.MODELS		HEIGHT		WIDTH	
TYPE		MAX. MIN.		MAX. MIN.	
RM2301	mm	649	647	536	534
	inch	25 17/32	25 15/32	21 3/32	21 1/32
RM2401	mm	714	712	570	568
	inch	28 3/32	28 1/32	22 7/16	22 3/8
RM2501	mm	914	912	570	568
	inch	35 31/32	35 29/32	22 7/16	22 3/8
upper RM2601 lower	mm inch mm inch	323 12 23/32 836 32 29/32	321 12 21/32 834 32 27/32	570 22 7/16 570 22 7/16	568 22 3/8 568 22 3/8
upper RM2801 lower	mm inch mm inch	395 15 17/32 914 35 31/32	393 15 15/32 912 35 29/32	618 24 5/16 618 24 5/16	616 24 1/4 616 24 1/4

TO CHANGE THE DOOR OPENING FROM LEFT TO RIGHT OR VICE VERSA

Open the door and unscrew the two screws holding the top front cover. The screws are accessible from beneath.

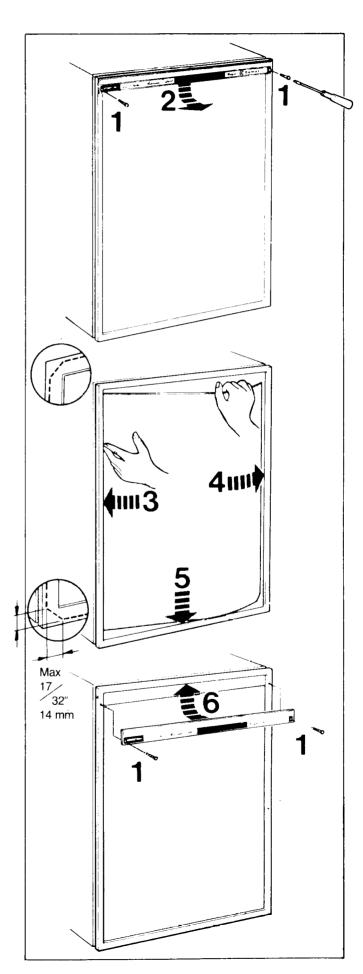
On single door models, just take away the plastic cover snapped over the hinge.

Remove the top hinge pin and lift out the door. The lower pin for the refrigerator door should be shifted to the opposite side.

The door can then be remounted. But before the front decoration is refitted, check that the door closes well and the latch works properly. If not, correct the door by loosen the two screws for the upper hinge against the front frame and adjust. Then tighten the screws and replace the front decoration.

Lower door

Unscrew the hinge pin from the lower doors upper hinge. Lift the door from the bottom hinge pin and move the pin to opposite side. Replace the door and correct the doors locking position by means of the washers, if necessary adjust also the bottom hinge in the same way as the upper door.



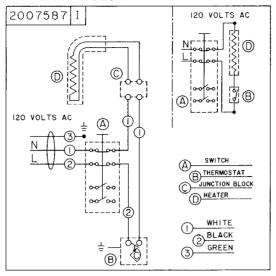


CERTIFIED VENT SYSTEM KITS AND WIRING DIAGRAMS (inside)

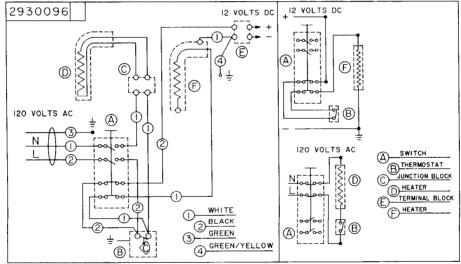
Refr. Model	Kit No.	Component		Drawing
RM 2301	2A	Upper side vent	RM 122	UK 17504
			RM 123	MO-PKA 5095
			RM 183	MO-PKA 5096
			Alt. in Canada	
			RM 1222	UK 19269
		Lower side vent	RM 183	MO-PKA 5096
			RM 2214	MO-PKA 5300
			RM 2214 R	MO-PKA 5301
			or RM 2217	UK 17505
			or RM 16633	UK 19710
			Alt. in Canada	
			RM 382	UK 19270
RM 2301	3A	Roofvent	V 2019	UK 17507
RM 2401			V 2042	MO-PKA 5104
RM 2501			RM 2043	MO-PKA 5053
RM 3501			Alt. in Canada RM 420	UK 19268
			RM 2222	01110200
		Lower side vent	RM 2214	MO-PKA 5300
			RM 2214 R	MO-PKA 5301
			or RM 2217	UK 17505
			or RM 16633 Alt. in Canada	UK 19710
			RM 382	UK 19270
			RM 385 R	
RM 2601	4A	Roofvent	V 2022	UK 17626
RM 2603			or RM 120	UK 18893
RM 2801			Alt. in Canada RM 2022	UK 17626
RM 2803			RM 2222	5 52 5
RM 3601		Lover side vent	RM 2214	MO-PKA 5300
RM 3801			RM 2214 R or RM 2217	MO-PKA 5301 UK 17505
RM 4801			or Rm 16633	UK 19710
			Alt. in Canada RM 382 RM 385 R	UK 19270

For further information contact your dealer or distributor.

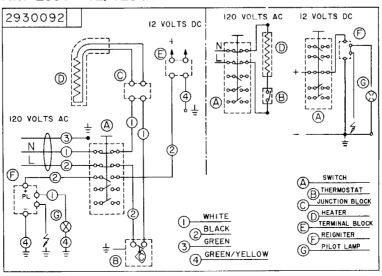
RM 2301 120V RM 2401 120V



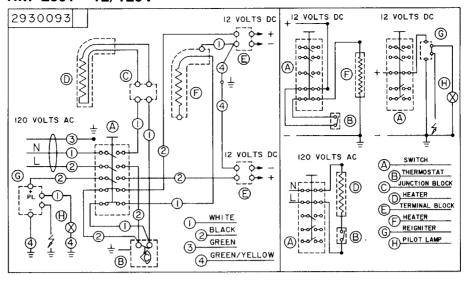
RM 2301 12/120V RM 2401 12/120V
2930096 12 VOLTS DC 12 VOLTS DC

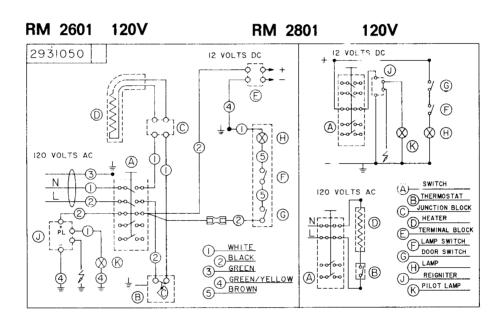


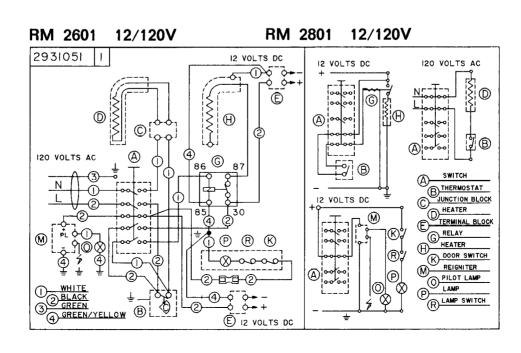
RM 2501 12/120V

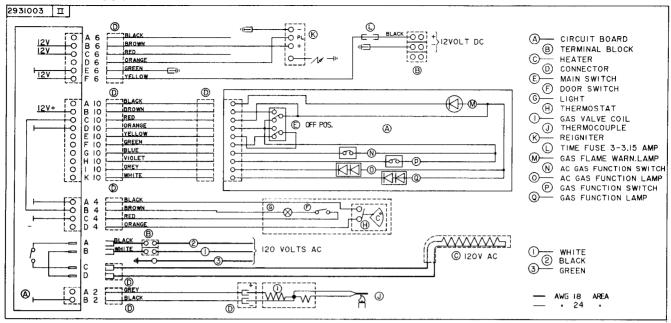


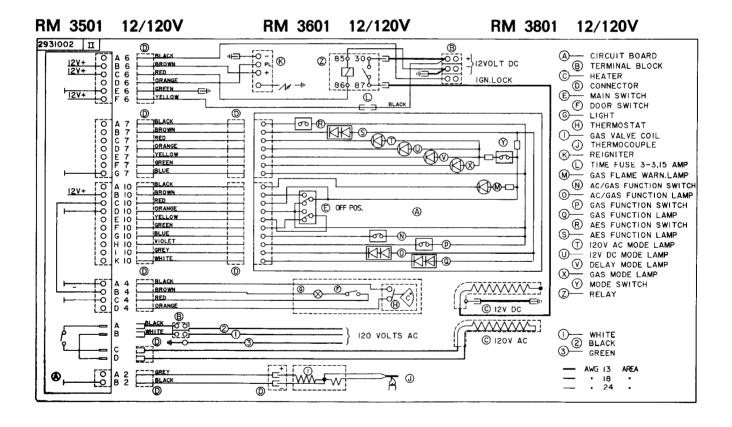
RM 2501 12/120V



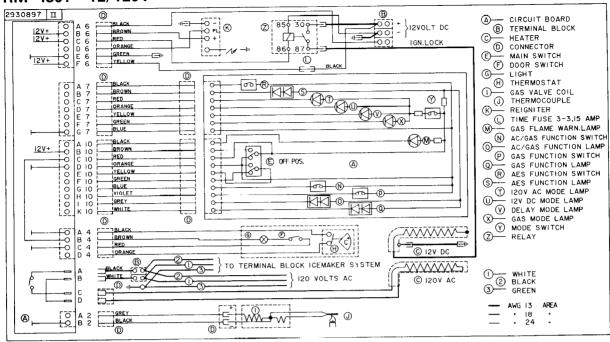




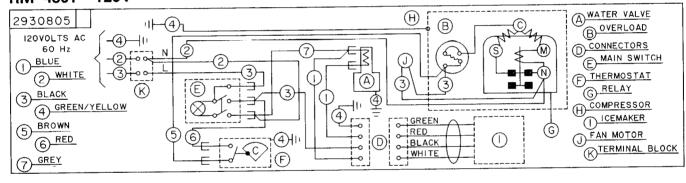


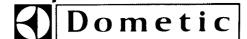


RM 4801 12/120V



RM 4801 120V



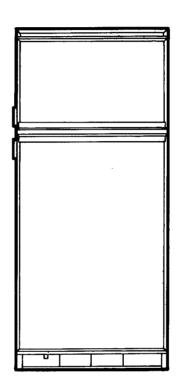


When ordering spare parts always state:

MODEL · QUANTITY · PART NUMBER · DESCRIPTION

For electric details also:

VOLTAGE - WATTAGE



Product No.	Volts
926 63 45	120
926 63 46	12/120

SPARE PARTS LIST

REFRIGERATOR FOR LP-GAS AND ELECTRIC OPERATION

RM2601

Corporate Office 2320 Industrial Parkway Elkhart, IN 46515

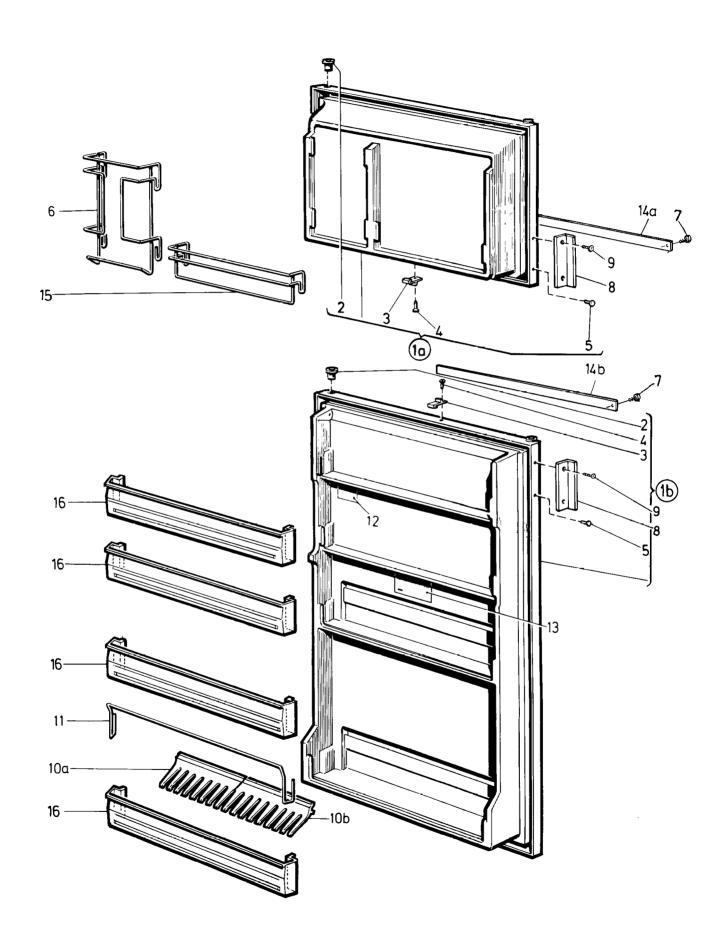
l :

820 45 55-00

USA SALES OFFICES Zone I Elkhart, IN 46515 2320 Industrial Pkwy. Phone: 219-295-5228

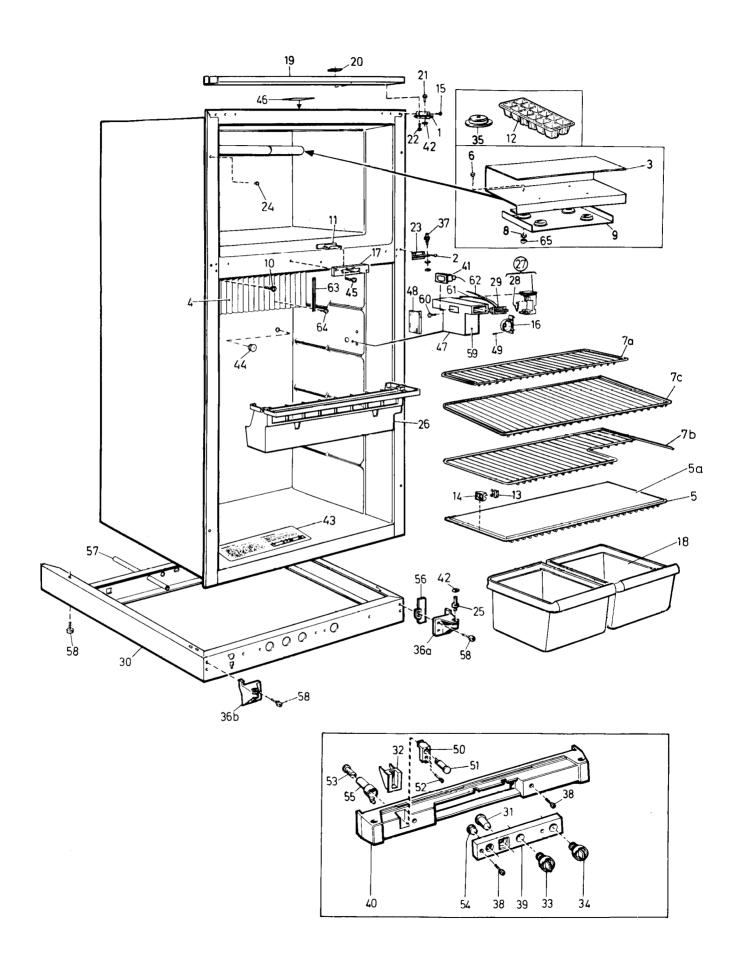
Zone II Arlington, TX 76011 2920 Avenue "E" East Phone: 817-649-5726 Zone III City of Industry, CA 91746 14441 Bonelli Street Phone: 818-968-9431 CANADA

Dometic Distribution Inc. 866 Langs Drive Cambridge, Ontario N3H 2N7 Canada Phone: 519-653-4390 2 RM 2601



RM 2601 3

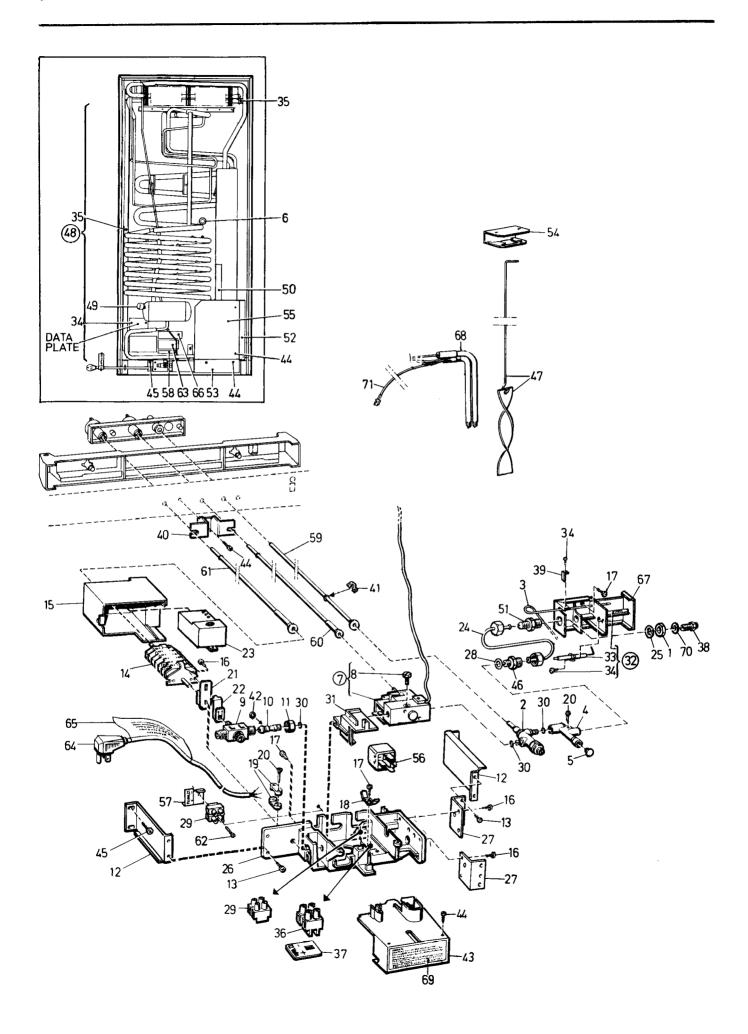
Item.	Part. No.	Description
1a 1b 2 3 4 5 6 7 8 9 10a 10b 11 12 13 14a 14b 15	293 07 36-01/8 200 70 40-00/5 - 293 07 63-01/2 729 62 25-01/9 293 07 15-03/8 293 07 15-04/6 200 75 23-00/0 - 293 06 40-50/9 293 06 40-46/7	. Bushing . Catch retainer . Pop rivet Ø 2,4x5,9 . Plug, grey Basket Screw FXS B4x16 Z.PL. Handle Screw FXS B4x9,5 Z.PL. Bottle holder. Length approx. 7" Bottle holder. Length approx. 8" Rack Label "Important" Warning label Decoration strip Decoration strip Wire shelf
	·	



```
Item.
        Part. No.
                          Description
 No.
 1
         200 72 70-01/6
                          Hinge, upper
 2
                           Screw M4x8 Z.PL.
 3
                          Shelf
 4
         200 73 51-00/6
                          Cooling flange
 5
         200 26 52-21/8
                          Shelf 11.5"
 5a
         293 11 17-02/8
                          Plastic shelf 11"
 6
         725 23 30-13/4
                          Screw M6S 5x18 NI.PL.
 7a
         200 26 52-23/4
                          Shelf, compl., D approx. 8"
 7ь
         293 01 33-06/7
                          Shelf, D approx. 12'
 7с
         200 26 52-22/6
                          Shelf 12"
 8
                          Nut ML6M NI.PL.
 9
                          Retaining plate
10
         729 54 22-11/2
                          Screw RXS B10x38, NI.PL.
         293 07 06-05/2
11
                          Latch grey/brown
         293 04 00-00/3
12
                          Ice tray
13
         200 73 93-01/6
                          Shelf lock, outer
14
        200 73 92-01/8
                          Shelf lock, inner
15
                          Screw M5x8 Z.PL.
16
        200 40 42-00/4
                          Thermostat retainer
17
         293 07 07-05/0
                          Latch housing grey/brown
         200 27 26-03/8
18
                          Crisper
                          Front decoration, upper, grey/brown
19
        200 72 75-03/1
20
                          Mounting plate
        293 06 12-00/3
21
                          Hinge pin, upper
22
                          Screw RXS B6x13 Z.PL.
23
        293 06 07-01/1
                          Hinge
24
        293 01 32-05/1
                          Masking plug grey/brown
25
        293 06 14-00/9
                          Hinge pin
26
        200 75 19-00/8
                          Drip bowl
        293 07 44-01/2
27
                          Light 12V cpl
28
        200 72 90-00/6

    Lamp 12V

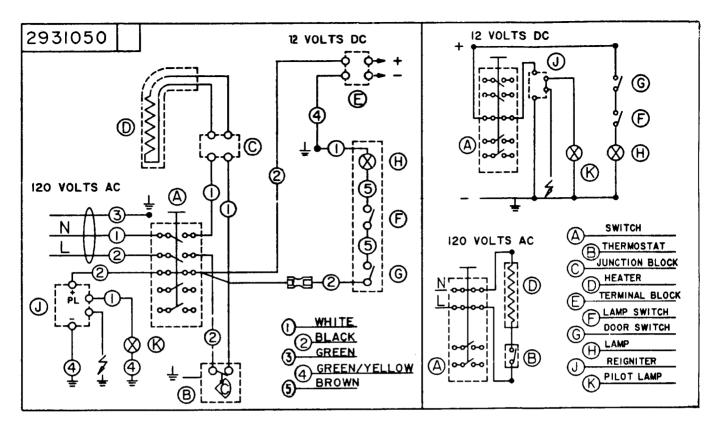
29
        294 08 25-00/9
                          Switch
30
                          Cabinet base
31
        200 74 79-05/4
                          Push button, grey/brown
        293 05 57-01/8
32
                          Lamp retainer grey/brown
                          Knob, thermostat, grey "OFF-MAX"
Knob, selector "GAS-OFF-ELEC" 120V grey/brown
33
        200 74 80-19/3
34
        200 74 80-18/5
        200 74 80-17/7
                          Knob, selector "12V-OFF-GAS-OFF-ELEC." 12/120V grey/brown
35
        200 76 45-01/9
                          Spirit level
36a
        293 02 32-00/0
                          Hinge, RH
        293 02 33-00/8
36b
                          Hinge, LH
37
        293 06 13-00/1
                          Hinge pin
38
                          Screw RXS B6x19 Z.PL.
39
        200 74 63-05/8
                          Panel, grey/brown
        293 05 91-17/3
40
                          Base front, grey/brown
41
        293 10 49-01/5
                          Switch
42
                          Washer
43
                          Instruction label
44
                          Grommet
45
                          Screw FXS B6x9,5 Z.PL.
                          Label "This refrigerator..."
46
47
        200 40 44-08/3
                          Cover
48
        200 40 43-00/2
                         Lamp shade
49
        200 12 81-01/9
                         Pin
50
        200 76 74-01/9
                         Lamp socket grey/brown
51
        200 76 75-01/6
                         Pilot lamp
52
                          Screw RXS B4x19, Z.PL.
53
        200 76 26-00/1
                          Sealing sleeve
54
        200 76 62-02/2
                          Plug grey/brown
55
        200 76 73-00/3
                         Protecting sleeve
56
        293 06 96-01/4
                          Sealing plate
57
                          Insulating tube
58
                          Screw M5x14 Z.PL.
59
        293 06 11-00/5
                         Cover
60
        729 52 83-11/8
                         Screw RXS B6x16 NI.PL.
61
                         Lead
62
                         Lead
63
        200 27 98-00/3
                         Clamp
        729 53 44-11/8
64
                         Screw RXS B8x16 NI.PL.
65
        293 04 87-00/0
                         Cover
```



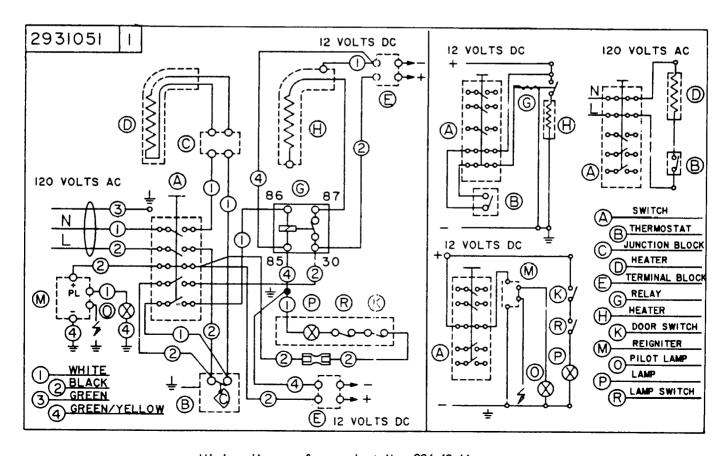
RM 2601

7

Item. No.	Part No.	Description
1	14 02 07-04/4	Nut
2	200 74 22-00/5	Thermo electric safety valve
3 4	293 06 65-01/9	•
5	200 75 18-00/0 16 93 80-00/3	
6	-	Plug
7	200 71 99-00/9	
8 9	17 28 19-03/9 200 74 30-00/8	
10	200 74 29-00/0	Nipple
11 12	17 28 09-00/6	
13	- -	Retainer Screw RXS B8x13 Z.PL.
14	200 76 64-00/2	Switch
15 16	200 76 61-00/8	_
17	14 07 30-01/1	Screw Screw MRX 4x8, Z.PL.
18	-	Tab connector
19 20	-	Anti-strain clip
20 21	- 200 75 77-01/4	Screw RXS B6x19 Z.PL. Spring
22	200 75 78-00/4	Spring
23	767 91 00-00/3	Reigniter
24 25	293 06 18-01/8	Gas tube Washer
26	-	Bracket
27	-	Retainer
28 29	-	Washer, al Ø 8,4x12 mm Terminal block
30	14 07 48-00/5	Sealing ring
31	200 74 28-00/2	Snap catch
32 33	293 06 97-02/0 293 03 79-00/9	Burner Electrod
34	-	Screw RXS B4x6,5 Z.PL.
35	-	Screw M5x14 Z.PL.
36 37	-	Terminal block Plate "12 Volts"
38	200 74 19-19/1	
39	200 74 19-17/5	Burner jet No. 51 for butane
40	- -	Retainer Shaft-stop
41	200 51 12-00/4	Clip
42 43	735 31 13-23/1 200 74 40-00/7	Retaining ring
44	-	Cover Screw RXS B6x9,5 Z.PL.
45		Screw M4x10 Z.PL.
46 47	293 06 19-00/8 200 75 90-05/8	Nipple
48	293 48 01-09/9	Flue baffle Cooling unit
49	17 32 28-00/8	Filling cap
50 51	- 293 07 52-01/5	. Lid Nipple
52	293 07 84-01/8	Protection plate
53	293 07 13-01/7	Drip plate
54 55	200 75 98-01/0 293 07 85-01/5	Flue cap Protection plate
56	200 73 29-01/0	Relay for 12/120V
57 50	-	Plate 12V
58 59	- 200 74 68-01/6	Plate "Install only with kit No. 4A" Push rod
60	200 74 71-00/2	Shaft, thermostat
61	200 74 75-00/3	Shaft, switch
62 63	-	Screw RXS Z.PL. B4x25 Plate "Installation clearences"
64	-	Flexible cord
65 66	-	Electrical grounding instructions
66 67	- 293 06 51-01/9	Warning label Burner housing
68	17 37 54-01/1	Heater, 120V, 295W
69	17 37 57-01/4	Heater, 12V, 215W
70	- 200 74 57-00/1	Label for 12/120V Washer
71	-	Lead for 12V



Wiring diagram for product No. 926 63 45



Wiring diagram for product No. 926 63 46